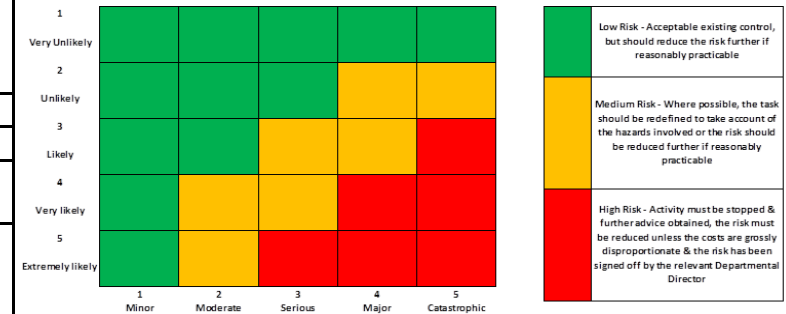


Assessment Title (Task, process, equipment or facility)		Use Of Crane in Castleford Workshop	
Location	Castleford Workshop	Date	01/04/2026
		Review date	31/03/2027
Prepared By (Team)	Gary Thomas HEAD OF Supply and Logistics / Gary Magee QHSE Advisor		
Legal / Best Practice Requirements / links to other assessments (eg COSHH)		Management of Health & Safety at Work Regs / Workplace (Health, Safety & Welfare) Regs / Provision & Use of Work Equipment Regs	



Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Inadequately maintained equipment eg failure to have regular services carried out at recommended intervals	Various Injuries to the Human Physique/ possibility of death	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS / VISITORS.	3	4	M	Regular maintenance checks are carried out by a 3rd party company to ensure the cranes is operating in a safe manner , and all the control measures are in place. Thorough exam is carried out yearly. Pre operational check carried out by each operator before use.	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	
Training of use of the Crane , Unbalanced loads .	Various Injuries to the Human Physique/ possibility of death	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS / VISITORS.	3	4	M	Specific Training program on general use of the crane is carried out by a 3rd party company , and each team member has a record of their training built in his or her company training records. Use of lifting accessories is included with the training. Over head cranes will not be operated by any persons without suitable training.	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	
Suspended Loads	Various Injuries to the Human Physique/ possibility of death	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS / VISITORS.	2	4	M	Loads will remain suspended for as little time as is practicable. No persons shall work directly below any suspended load. Safety helmet or bump cap must be worn if working around a suspended load. Working on suspended loads must only be carried out with additional support in place.	1	4	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	
Non use of PPE	Various Injuries to the Human Physique/ possibility of death	TMHUK EMPLOYEES	3	3	M	The correct PPE equipment is available for all personnel using the crane , when required . All training is supported by a safe working practice (SWP 32-PPE). Training for crane use will include PPE requirements.	1	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	

Hazard	Risk	Effect (Who / what affected)	Initial Risk			Current Controls (inc practices/ procedures)	Actual Risk			Additional Controls (inc practices/ procedures)	Action by and when
			Likelihood	Severity	Risk Level		Likelihood	Severity	Risk Level		
Other people around the working area.	Various Injuries to the Human Physique/ possibility of death	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS / VISITORS.	3	3	M	A safe working area is imperative for all work of this nature and we have in place Risk Assessment WPRA 01 (Working Area)to refer to. Audible warning will sound when the crane is moving in both directions. Crane operator must ensure the work area/operating area is clear of other persons.	1	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	
Obstacles around the working area.	Various Injuries to the Human Physique/ possibility of death	TMHUK EMPLOYEES / 3RD PARTY CONTRACTORS / VISITORS.	3	4	M	Before any work is to commence with the crane the working area must be viewed and all hazards / obstacles removed . All staff are to follow the procedure detailed in WPRA 01 (Working Area)	1	3	L	All appropriate controls are in place that are reasonably practicable , no further action is necessary	